



# SPRAY-PLAST <sup>XP</sup>

## Level 5 Primer/Surfacer

### PRODUCT DATA

- Resin:** Vinyl Acrylic
- Color:** White. Can be tinted at store level with most color systems to a variety of pastel or mid-tone colors.
- Mixing:** Mix material thoroughly.
- Application:** Apply with airless sprayer (min 1.25 gpm) using .023 - .027 tip and coarse manifold filter.
- Coverage:** Approximately 100-150 ft<sup>2</sup> per gallon, depending on application, surface, and equipment.
- Decoration:** **NOT INTENDED AS FINAL COAT, SHOULD BE PAINTED WHEN DRY.**
- Product Sensitivity:** **DO NOT** apply product when temperatures are below 50°F (10°C).
- Packaging:** 50 lb bag, 5 gallon pail, 55 gallon drum, and 275 gallon tote
- Storage:** **DO NOT** store material in direct sunlight or in temperatures below 32°F (0°C). Proper storage will allow up to 12 months shelf life.
- Clean Up:** Warm, soapy water.
- VOC:** <50 g/l

### SURFACE PREPARATION

Surfaces should be sound, clean, dry, and free of grease, mildew, wax, dirt, dust, oil, efflorescence, form releasing agents, gloss, and other foreign substances. **DO NOT** apply to areas directly exposed to moisture. Maintain a minimum of 50°F (10°C) product, air and surface temperature throughout the finishing process.

1. New gypsum wallboard surfaces and accessories should be finished with *JOINT BUTTER* as per instructions. Assure that all joints, fasteners, and accessories are sanded, smooth, and cured thoroughly prior to application.
2. Concrete, plaster, and other masonry surfaces must be smooth and cured thoroughly. Allow new masonry surfaces to cure 30-60 days and prime metal surfaces with a rust-inhibitive primer.
3. Previously painted and glossy surfaces should be sanded dull. Stained areas caused from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer/sealer.

### SAFETY PRECAUTIONS

When dry sanding or spraying, wear proper eye protection and respirator that are NIOSH approved.

### WARRANTY

If TWI's **SPRAY-PLAST <sup>XP</sup>** fails to perform as specified when applied according to specifications, TWI's liability shall be limited to replacement of defective material only.

### SUBMITTAL APPROVALS

Job Name:
Job Location:
Date:
Contractor:
Approved By: