

# ALL-TEX T-4000

## Wall & Ceiling Texture

### PRODUCT DATA

- Material:** Powder  
**Color:** White  
**Equipment:** Apply with hopper gun, portable texture machine, airless sprayer (min 1.25 gpm) with atomizer (NO filter in gun) and air compressor (min 9 cfm), piston or stator type machine.  
**Coverage:** Approximately 500-1000 ft<sup>2</sup> per 50 lb. bag, depending on equipment and texture desired.  
**Decoration:** Should be painted when dry. Non-contact ceilings can be left unpainted, but if left unpainted they are not washable.  
**Mixing:** Add approximately 2 ½ gallons of clean water, per 50 lb. bag of *TWI Next Level BRAND* ALL-TEX, into a clean container or mechanical mixer. Add *TWI Next Level BRAND* ALL-TEX powder to water and mix thoroughly with variable speed mixer until thick, creamy, and lump free. Let stand 15 minutes. Add additional water and thoroughly mix until desired viscosity is achieved, depending on method of application or type of texture desired. Do not exceed 4 gallons (15.1 L) of water per 50 lbs. of *TWI Next Level BRAND* ALL-TEX. Do not mix with any other materials. DO NOT OVER-THIN. Over-thinning can cause air pin-holes, cracking, shrinkage, poor adhesion, and lack of hide, etc.  
**Application:** Maintain a minimum of 50°F (10°C) product, air, and surface temperature throughout the finishing process until dry including joint compound, primer, and texture products. Apply texture and let dry before final decoration.  
**Packaging:** 50 lb. bags  
**Storage:** Store in good, dry storage conditions. Protect from moisture.  
**Clean Up:** Wash tools and exposed skin with clean, soapy water  
**Compliance with Standards:** ASTM E-84

### SURFACE PREPARATION

Surfaces shall be sound, dry, clean, and free from gloss, dirt, dust, grease, mildew, nicotine, concrete releasing agents, and other foreign material. Prime metal with rust-inhibiting primer and age new concrete a minimum of 60 days. Fill and level interior, concrete surfaces with *TWI Next Level BRAND* SLAB-PREP concrete compound or setting-type joint compound. Finish gypsum board, fasteners, and cornerbead with *TWI Next Level BRAND* JOINT-BUTTER joint compound. After completing the finishing process to the adequate level, according to Gypsum Association publication *Recommended Levels of Finish for Gypsum Board GA-214/ASTM C840*, make sure all surfaces are completely dry and then apply *TWI Next Level BRAND* PRIME-COAT drywall primer or *TWI Next Level BRAND* SPRAY-PREP high build primer/surfacer. A high build drywall primer is necessary to equalize surface porosity and conceal minor surface imperfections in order to provide a uniform texture.

### SAFETY PRECAUTIONS

Read and understand all safety precautions on SDS before handling material. Avoid breathing spray mist and dust. Use a NIOSH/MSHA approved respirator, and appropriate Personal Protective Equipment in a well-ventilated area.

### NOTICE

TWI warrants its products and goods to the immediate purchaser to be free from defects in material and workmanship at the time of shipment. This warranty is non-assignable and excludes all other warranties including all Implied Warranties of Merchantability and Fitness for a Particular Purpose. TWI shall not be liable for incidental or consequential losses or expenses arising from the sale, handling, or use of their products. Neither shall there be any liability on the part of TWI for loss or damage caused by improper use, storage, or application of their products. Claim must be made in writing no later than 30 days from the date defect was discovered or should have been discovered. If claim is not received within 30 days, claim will be waived. TWI's liability shall be limited to replacement of defective material only.

### SUBMITTAL APPROVALS

<b>Job Name:</b>	
<b>Job Location:</b>	
<b>Contractor:</b>	
<b>Approved By:</b>	<b>Date:</b>

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