

# DURA-SKIM

## Acrylic Skim Coat/Texture

### PRODUCT DATA

- Resin:** Acrylic  
**Color:** White (up to 2 oz universal colorant per gallon)  
**Gloss:** Flat  
**Mixing:** Stir material thoroughly prior to application. If thinning is necessary, **DO NOT** exceed one quart of clean water per five gallons.
- Application:** Level 5/Skim Coat: Apply with trowel, taping knife, and/or airless sprayer (min.1.25 gpm) at a min. 3000 psi using .027 or .035 tip with coarse manifold filter on sprayer. Min 3/8" airless hose, and NO filter in gun. Texture Coat: Apply with brush, roller, trowel, hopper gun, portable texture machine, airless sprayer (min.1.25 gpm) with texture atomizer (NO filter in gun) and air compressor (min. 9 cfm), piston or stator type machine.
- Coverage:** Level 5/Skim Coat: 50-100 ft<sup>2</sup> per gallon, depends on substrate, method of application, and surface porosity. Texture Coat: 50-150 ft<sup>2</sup> per gallon (varies on textured desired).
- Decoration:** *TWI Next Level BRAND* DURA-SKIM is not intended to be used as a final coat and is not, and should not be used as a "sealer". Follow paint manufacturer's specifications for proper surface preparation before final decorations. Apply proper wall sizing, recommended by manufacturer, when applying wallpaper or vinyl wallcovering.
- Packaging:** 5 gallon (18.9 L) pail  
**Storage:** Store in good storage conditions. Protect from freezing, extreme heat, and direct sunlight.  
**Clean Up:** Wipe up drips and spills immediately with wet cloth. Wash tools and exposed skin with clean, soapy water.  
**VOC:** <50 g/1

### SURFACE PREPARATION

Surfaces shall be sound, dry, clean, and free from gloss, dirt, dust, grease, mildew, nicotine, concrete releasing agents, and other foreign material. Prime metal with rust-inhibiting primer and age new concrete a minimum of 60 days. Fill and level interior, concrete surfaces with *TWI Next Level BRAND* SLAB-PREP concrete compound or setting-type joint compound. Finish gypsum board, fasteners, and cornerbead with *TWI Next Level BRAND* JOINT-BUTTER joint compound. After completing the finishing process to the adequate level, according to Gypsum Association publication *Recommended Levels of Finish for Gypsum Board GA-214/ASTM C840*, and all surfaces must be completely dry prior to *TWI Next Level BRAND* DURA-SKIM application. Previously coated surfaces should be free of loose, chalky, cracking, and peeling paint by using a mechanical grinder and/or a pressure washer (min. 2500 psi) with detergent, then rinse thoroughly and allow to dry completely. Glossy surfaces should be dulled and primed with an appropriate bonding primer prior to *TWI Next Level BRAND* DURA-SKIM application. Determine that all existing coatings are bonded to substrate prior to *TWI Next Level BRAND* DURA-SKIM application.

### SAFETY PRECAUTIONS

Read and understand all safety precautions on SDS before handling material. Avoid breathing spray mist and dust. Use a NIOSH/MSHA approved respirator, and appropriate Personal Protective Equipment in a well-ventilated area.

### NOTICE

TWI warrants its products and goods to the immediate purchaser to be free from defects in material and workmanship at the time of shipment. This warranty is non-assignable and excludes all other warranties including all Implied Warranties of Merchantability and Fitness for a Particular Purpose. TWI shall not be liable for incidental or consequential losses or expenses arising from the sale, handling, or use of their products. Neither shall there be any liability on the part of TWI for loss or damage caused by improper use, storage, or application of their products. Claim must be made in writing no later than 30 days from the date defect was discovered or should have been discovered. If claim is not received within 30 days, claim will be waived. TWI's liability shall be limited to replacement of defective material only.

### SUBMITTAL APPROVALS

<b>Job Name:</b>	
<b>Job Location:</b>	
<b>Contractor:</b>	
<b>Approved By:</b>	<b>Date:</b>

TWI  
300 West Norton Avenue  
Eustis, FL 32726  
800.331.8273  
[www.twiproducs.com](http://www.twiproducs.com)